

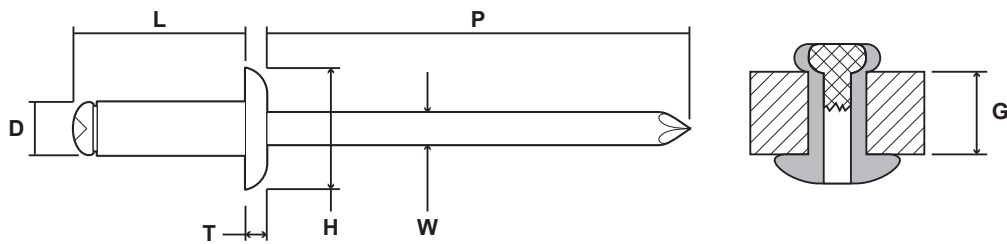
REMACHE STANDAR DIN 7337 DE ACERO AISI 306

AISI 306 STEEL BLIND RIVET DIN 7337

FICHA TÉCNICA

TECHNICAL DATA SHEET

PARTE PART	MATERIAL MATERIAL	ACABADO FINISH
CUERPO BODY	ACERO CARBONO AISI 306 AISI 306 CARBON STEEL	ACERO CINCADO CR3+ CR3+ ZINC PLATED STEEL
MANDRIL MANDREL	ACERO CARBONO AISI 306 AISI 306 CARBON STEEL	ACERO CINCADO CR3+ CR3+ ZINC PLATED STEEL



RA

MEDIDA REMACHE RIVET MEASURE	Ø REMACHE RIVET Ø	Ø CABEZA HEAD Ø	ALTURA CABEZA HEAD HEIGHT	MAND. SALIENTE MAND. PROTRUSION	Ø MANDRIL MANDREL Ø	CIZALLA TÍPICA TYPICAL SHEAR	TENSIÓN TÍPICA TYPICAL TENSILE	Ø AGUJERO REC. REC. HOLE Ø
	(D) m.m.	(H) m.m.	(T) m.m.	MIN. (P) m.m.	NOM. (W) m.m.	MIN. N	MIN. N	m.m.
2,4	2,30-2,48	4,3-5,0	0,5-0,8	27	1,45	580	760	2,5-2,6
3,0	2,90-3,08	5,8-6,5	0,8-1,2	27	1,90	950	1.100	3,1-3,2
3,2	3,05-3,28	5,8-6,5	0,8-1,2	27	1,90	1.150	1.380	3,3-3,4
4,0	3,85-4,08	7,0-8,0	0,9-1,5	27	2,42	1.650	2.090	4,1-4,2
4,8	4,65-4,88	8,5-9,5	1,0-1,6	27	2,87	2.400	3.000	4,9-5,0
5,0	4,85-5,08	8,5-9,5	1,0-1,6	27	2,87	3.100	4.000	5,1-5,2
6,0	5,85-6,08	10,5-12,0	1,1-1,9	30	3,58	4.300	4.800	6,1-6,2
6,4	6,25-6,48	11,5-13,0	1,4-2,2	30	3,80	4.450	5.500	6,5-6,6

RA

MEDIDA REMACHE RIVET MEASURE	LONG. CUERPO BODY LENGTH	RANGO AGARRE GRIP RANGE
	(L) -0,1/+0,5 m.m.	(G) m.m.
3,0	6	1,0-3,0
	8	3,0-5,0
	10	5,0-7,0
	12	7,0-9,0
3,2	6	1,0-3,0
	8	3,0-5,0
	10	5,0-6,5
	12	6,5-8,0
4,0	6	1,0-2,0
	8	2,0-4,0
	10	4,0-6,0
	12	6,0-8,0
	16	10,0-12,0
	18	12,0-14,0
	20	14,0-16,0

MEDIDA REMACHE RIVET MEASURE	LONG. CUERPO BODY LENGTH	RANGO AGARRE GRIP RANGE
	(L) -0,1/+0,5 m.m.	(G) m.m.
4,8	6	1,0-1,5
	8	10,-3,0
	10	3,0-5,0
	12	5,0-7,0
	14	7,0-9,0
	16	9,0-11,0
6,4	18	11,0-13,0
	21	14,0-16,0
	24	17,0-19,0
	30	23,0-25,0
6,4	12	3,5-6,5
	15	6,0-9,0
	18	9,0-11,5
	22	11,5-15,5
	25	15,5-18,5